

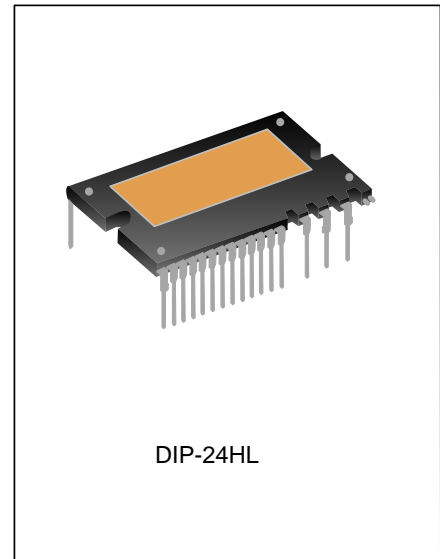
600V/15A 3-PHASE FULL-BRIDGE DRIVER (INTELLIGENT POWER MODULE)

DESCRIPTION

SDM15G60FC is a 3-phase brushless DC motor driver with high integration and high reliability for low power inverter driving such as air conditioner, refrigerator and dishwasher. It has embedded six low-loss IGBTs and 3-phase full-bridge gate drivers with high voltage.

The under voltage and short circuit protections integrated make the circuit work safely in a wide range. The current of each phase can be detected separately because there is one independent negative DC terminal for each phase.

SDM15G60FC uses high-insulation design, compact package and carries heat easily, which makes it easy to use especially for compact installation applications.



FEATURES

- ◆ Built-in low-loss 600V/15A IGBT;
- ◆ Built-in high-voltage integrated circuit of gate driver;
- ◆ Built-in under voltage protection, over current protection and temperature output;
- ◆ Built-in bootstrap diode with current limiting resistor;
- ◆ Compatible with 3.3V, 5V MCU interface, active high;
- ◆ Three independent negative DC terminal for inverter current detection;
- ◆ Alarm signal: for low-side under voltage, over temperature and short circuit protections;
- ◆ Very low thermal resistance using Al₂O₃ DBC substrate;
- ◆ Insulation level: 1500Vrms/min

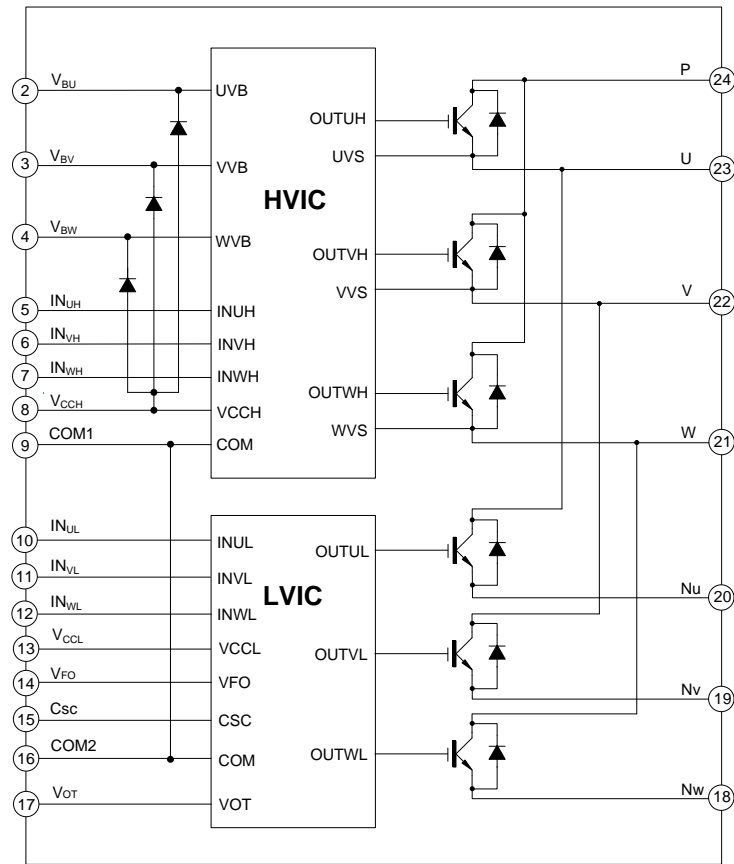
APPLICATIONS

- ◆ Industrial Server
- ◆ Air conditioner compressor
- ◆ Low power inverter

ORDERING INFORMATION

Part No.	Package	Marking	Hazardous Substance Control	Packing
SDM15G60FC	DIP-24HL	SDM15G60FC	Halogen free	Tube

BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATING

Characteristics	Symbol	Rating	Unit
Inverter section			
Voltage on the DC bus between PN	V_{PN}	450	V
Surge voltage on the DC bus between PN	$V_{PN(Surge)}$	500	V
Voltage between collector and emitter	V_{CES}	600	V
Continuous current of the single IGBT collector, $T_C=25^{\circ}C$, $T_J<150^{\circ}C$	I_C	15	A
Peak current of the single IGBT collector, $T_C=25^{\circ}C$, $T_J<150^{\circ}C$, Pulse width less than 1ms	I_{CP}	30	A
Max. power dissipation of the collector of each module, $T_C=25^{\circ}C$	P_C	62.5	W
Junction temperature	T_J	-40~+150	$^{\circ}C$
Control section			
Control supply voltage	V_{CC}	20	V
High-side control voltage	V_{BS}	20	V
Input signal voltage	V_{IN}	-0.5~ $V_{CC}+0.5$	V

Characteristics	Symbol	Rating	Unit
Fault output supply voltage	V_{FO}	$-0.5 \sim V_{CC} + 0.5$	V
Fault output current Sink current at V_{FO} pin	I_{FO}	8	mA
Input voltage at current detect pin	V_{SC}	$-0.5 \sim V_{CC} + 0.5$	V
Whole system			
Voltage limit of short circuit protection $V_{CC}=V_{BS}=13.5 \sim 16.5V$, $T_J=150^\circ C$, single and less than $2\mu s$	$V_{PN(Prot)}$	400	V
Operating temperature of module case Limit condition: $-40^\circ C \leq T_J \leq 150^\circ C$ (Note 1)	T_C	$-40 \sim 100$	$^\circ C$
Storage temperature range	T_{STG}	$-40 \sim 125$	$^\circ C$
Junction-to-case thermal resistance of each IGBT	$R_{\theta JCQ}$	2.0	$^\circ C/W$
Junction-to-case thermal resistance of each FRD	$R_{\theta JCF}$	2.6	$^\circ C/W$
Insulation voltage 60Hz, Sine, 1 minute Connect the pin to heatsink	V_{ISO}	1500	V_{rms}
Mounting torque Mounting screws: -M3, 0.62N.m recommended	T	0.5~0.8	N.m

Note 1: The maximum junction temperature rating of power chip is $150^\circ C$ (@ $T_C \leq 100^\circ C$). To ensure safe operation of IPM, the average junction temperature should be limited to $T_J(ave) \leq 125^\circ C$ (@ $T_C \leq 100^\circ C$)

RECOMMENDED OPERATING CONDITIONS

Characteristics	Symbol	Ratings			Unit
		Min.	Typ.	Max.	
Voltage on the bus between PN	V_{PN}	-	300	400	V
Control supply voltage	V_{CC}	13.5	15	16.5	V
High-side control voltage	V_{BS}	13.5	15	18.5	V
Control voltage variation	dV_{CC}/dt dV_{BS}/dt	-1	-	1	$V/\mu s$
Blanking time for preventing Arm-short	T_{dead}	1.0	-	-	μs
Minimum input pulse width	$PWIN_{(ON)}$ $PWIN_{(OFF)}$	0.7	-	-	μs
PWM input signal	f_{PWM}	-	-	20	KHz
COM variation (Between COM-Nu, Nv, Nw)	V_{COM}	-5	-	5	V

ELECTRICAL CHARACTERISTICS (Unless otherwise specified, $T_{amb}=25^{\circ}\text{C}$, $V_{CC}=V_{BS}=15\text{V}$)

Inverter part

Characteristics	Symbol	Conditions	Min.	Typ.	Max.	Unit
Saturation voltage between collector and emitter	$V_{CE(SAT)}$	$V_{CC}=V_{BS}=15\text{V}$, $V_{IN}=5\text{V}$ $I_C=15\text{A}$, $T_J=25^{\circ}\text{C}$	-	1.7	2.2	V
FRD forward voltage	V_F	$V_{IN}=0\text{V}$, $I_F=15\text{A}$, $T_J=25^{\circ}\text{C}$	-	1.55	2.05	V
Switching times	t_{ON}	$V_{PN}=300\text{V}$, $V_{CC}=V_{BS}=15\text{V}$, $I_C=15\text{A}$, $V_{IN}=0\text{V} \leftrightarrow 5\text{V}$, Inductive load Refer to fig. 1	-	0.85	-	μs
	$t_{C(ON)}$		-	0.3	-	μs
	t_{OFF}		-	0.9	-	μs
	$t_{C(OFF)}$		-	0.15	-	μs
	t_{rr}		-	0.08	-	μs
Leakage current between collector and emitter	I_{CES}	$V_{CE}=V_{CES}$	-	-	1	mA

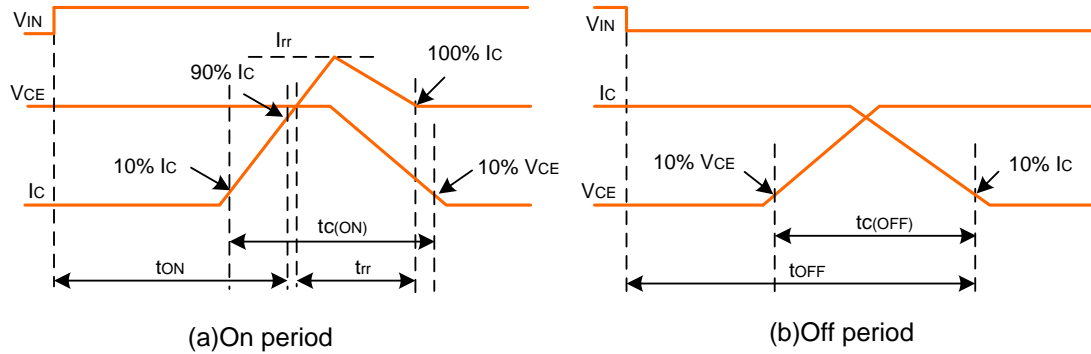


Figure.1. Switching definition

Control part

Characteristics	Symbol	Conditions	Min.	Typ.	Max.	Unit
V_{CC} Quiescent current	I_{QCCN}	$V_{CC}=15\text{V}$, $V_{IN}=5\text{V}$ $V_{CCH-COM}$,	-	-	2.8	mA
	I_{QCCF}	$V_{CC}=15\text{V}$, $V_{IN}=0\text{V}$ $V_{CCL-COM}$	-	-	2.8	mA
V_{BS} Quiescent current	I_{QBS}	$V_{BS}=15\text{V}$, $V_{INH}=0\text{V}$ $V_{BU}-V_{SU}$, $V_{BV}-V_{SV}$, $V_{BW}-V_{SW}$	-	-	100	μA
Fault output voltage	V_{FOH}	$V_{SC}=0\text{V}$, V_{FO} pull up 10K Ω resistor to 5V	4.9	-	-	V
	V_{FOL}	$V_{SC}=1\text{V}$, $I_{FO}=1\text{mA}$	-	-	0.95	V
Fault output pulse width	t_{FO}	(note2)	20	-	-	μs
Trip voltage of short circuit(fig.5)	$V_{SC(ref)}$	$V_{CC}=15\text{V}$ (note3)	0.455	0.48	0.505	V
Temperature output(fig.3)	V_{OT}	LVIC temperature= 25°C	0.88	1.13	1.39	V
		LVIC temperature= 90°C	2.63	2.77	2.91	V
Low-side under voltage protection(fig.6)	UV_{CCD}	V_{CC} detect voltage	10.5	11.5	12.5	V
	UV_{CCR}	V_{CC} reset voltage	11.0	12.0	13.0	V
High-side under voltage	UV_{BSD}	V_{BS} detect voltage	10.0	11.0	12.0	V

Characteristics	Symbol	Conditions	Min.	Typ.	Max.	Unit
protection (fig.7)	UV _{BSR}	V _{BS} reset voltage	10.5	11.5	12.5	V
Input current	I _{IN}	V _{IN} =5V	0.7	1	1.5	mA
On threshold voltage	V _{IH}	Logic High	Between input and COM	2.1	2.6	V
Off threshold voltage	V _{IL}	Logic Low				V

Note2: Fault signal FO outputs when short circuit or under voltage protection works. And FO pulse width is different for each protection modes. When the short circuit happens, FO pulse width is a fixed width (=min.20us), but when the under voltage happens, FO outputs continuously until recover from under voltage state. (But the minimum FO pulse width is 20us)

Note3: Short circuit protection only works when the low-sides detected short circuit.

Bootstrap Diode Part (Each Bootstrap diode, Unless Otherwise Specified)

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	V _F	I _F =100mA, T _C =25°C	-	3.0	-	V
Reverse Recovery Time	t _{rr}	I _F =100mA, T _C =25°C	-	80	-	ns

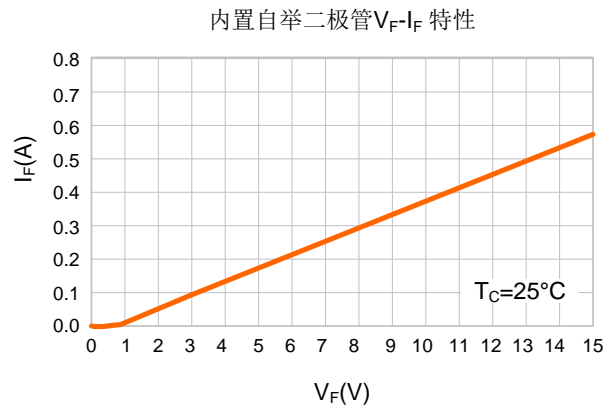
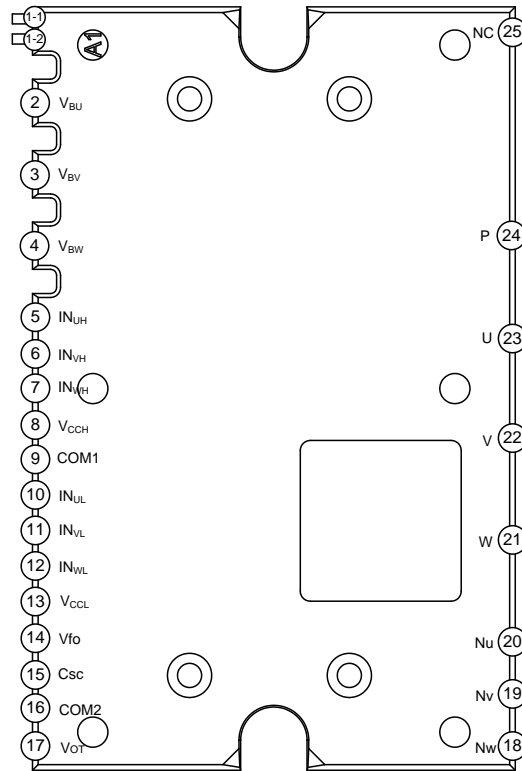


Figure.2. Built in bootstrap diode characteristic curve

Note: Resistive characteristic: equivalent resistor: ~25Ω.

PIN CONFIGURATION



PIN DESCRIPTION

Pin No.	Pin Name	Pin Descriptions
1-1	(Com)	Inner used terminal, it has control GND potential, should be left no connection
1-2	(Vcc)	Inner used terminal, it has control supply potential, should be left no connection
2	V _{BU}	Floating supply voltage for U-phase high-side IGBT driving
3	V _{BV}	Floating supply voltage for V-phase high-side IGBT driving
4	V _{BW}	Floating supply voltage for W-phase high-side IGBT driving
5	IN _{UH}	U-phase high-side signal input
6	IN _{VH}	V-phase high-side signal input
7	IN _{WH}	W-phase high-side signal input
8	V _{CCH}	Supply voltage for high-side gate driver
9	Com1	Common ground for the module
10	IN _{UL}	U-phase low-side signal input
11	IN _{VL}	V-phase low-side signal input
12	IN _{WL}	W-phase low-side signal input
13	V _{CCL}	Supply voltage for low-side gate driver
14	V _{FO}	Fault output
15	Csc	Connect to the capacitor for short circuit current detection input and low-pass filter
16	Com2	Common ground for the module
17	V _{OT}	Temperature output

Pin No.	Pin Name	Pin Descriptions
18	N _W	W-phase DC negative terminal
19	N _V	V-phase DC negative terminal
20	N _U	U-phase DC negative terminal
21	W	W-phase output
22	V	V-phase output
23	U	U-phase output
24	P	DC positive terminal
25	NC	No connection

FUNCTION DESCRIPTION OF TEMPERATURE OUTPUT

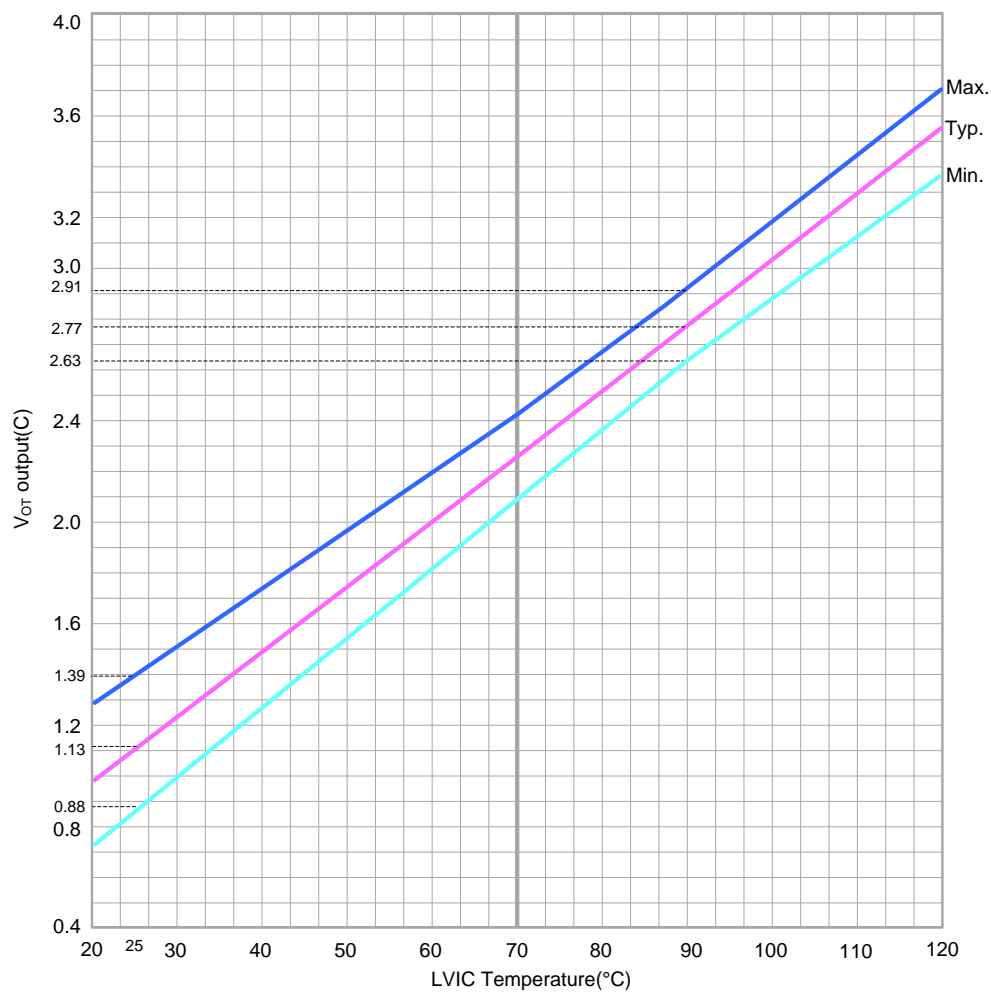


Figure 3. Temperature of LVIC vs. VOT output characteristics

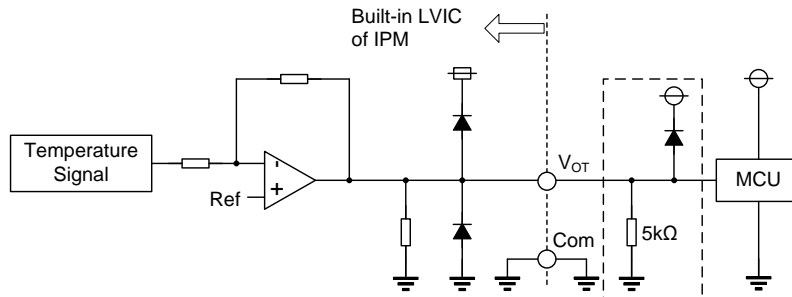


Figure 4: VOT output circuit

- (1) It is recommended to insert a 5kΩ pull down resistor or above (5.1kΩ recommended) for realizing linear output characteristics at low temperature environment (below room temperature). When the pull down resistor is inserted between V_{OT} and Com (control GND), the extra circuit current, which is calculated approximately by V_{OT} output voltage divided by pull down resistance, flows as LVIC circuit current continuously. In the case of using V_{OT} for detecting high temperature over room temperature only, the pull down resistor is not needed.
- (2) In low voltage control application (like 3.3V MCU), V_{OT} output might exceed control supply voltage 3.3V when temperature rises excessively. If system uses low voltage controller, it is recommended to insert a clamp diode between control supply of the controller and V_{OT} output for preventing over voltage destruction.
- (3) If V_{OT} is not used, leave V_{OT} output NC (No Connection).

CONTROL TIMING SEQUENCE DESCRIPTION

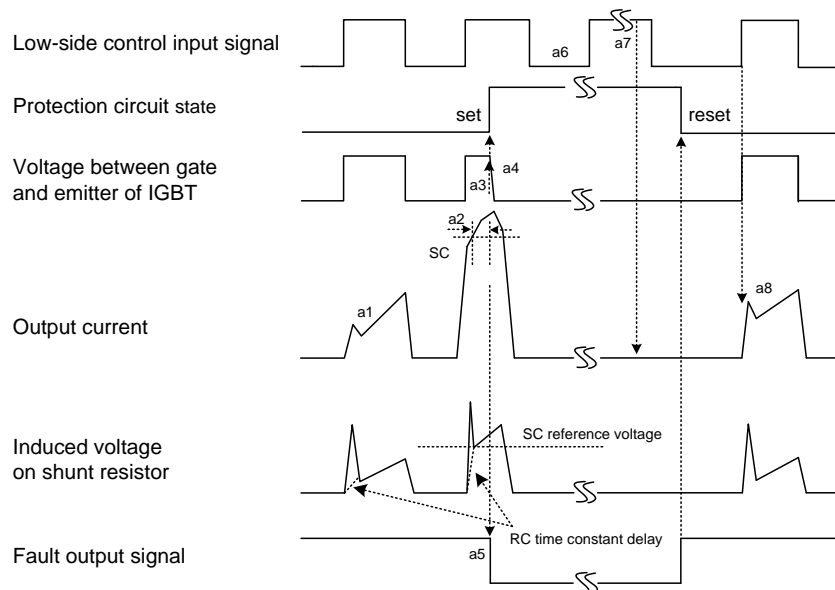


Figure 5: Short circuit current protection (only for low-side)

(Including the external shunt resistor and RC connection)

- a1: Normal operation: IGBT on and carrying current.
- a2: Short circuit current detection (SC trigger).
- a3: All low-side IGBT gate hard interrupt.
- a4: All low-side IGBT turn off.
- a5: Fault output with a fixed pulse width of t_{FO} = minimum 20us.
- a6: Input = "L": IGBT off state.
- a7: Input = "H": IGBT off state in spite of "H" input.
- a8: Normal operation: IGBT turn on and carrying current.

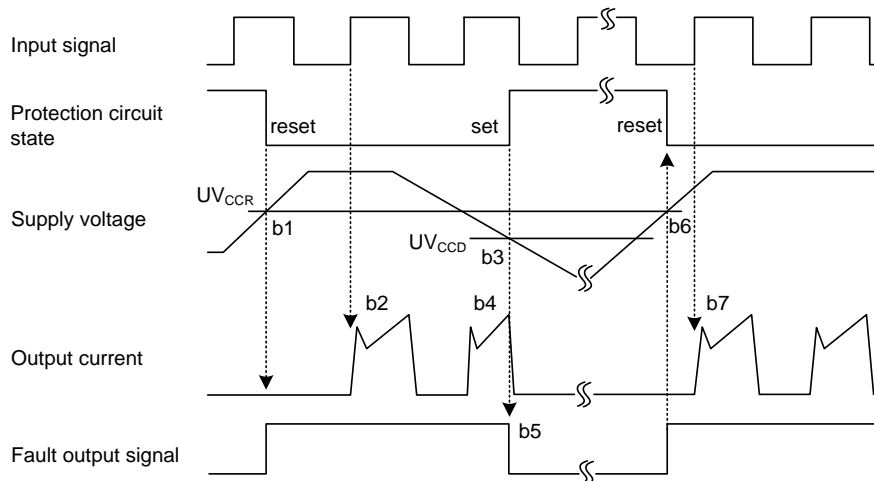


Figure.6:Under voltage protection(low-side)

- b1: Supply voltage rises to UV_{CCR} , the circuit start to operate when next input is applied.
- b2: Normal operation: IGBT turn on and carrying current.
- b3: Under voltage detect point (UV_{CCD}).
- b4: All low-side IGBT turn off in spite of control input condition.
- b5: Fo output for t_{FO} =minimum 20us, but output is extended during supply voltage below UV_{CCR} .
- b6: Under voltage reset (UV_{CCR}).
- b7: Normal operation: IGBT turn on and carrying current.

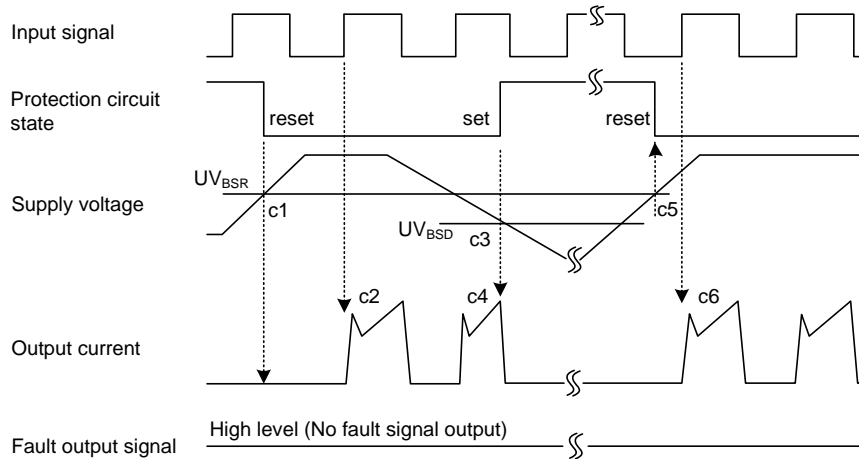


Figure.7:Under voltage protection(high-side)

- c1: Supply voltage rises to UV_{BSR} , the circuit start to operate when next input is applied.
- c2: Normal operation: IGBT turn on and carrying current.
- c3: Under voltage detect (UV_{BSD}).
- c4: IGBT turn off in spite of control input condition, but there is no fault output signal.
- c5: Under voltage reset (UV_{BSR}).
- c6: Normal operation: IGBT turn on and carrying current.

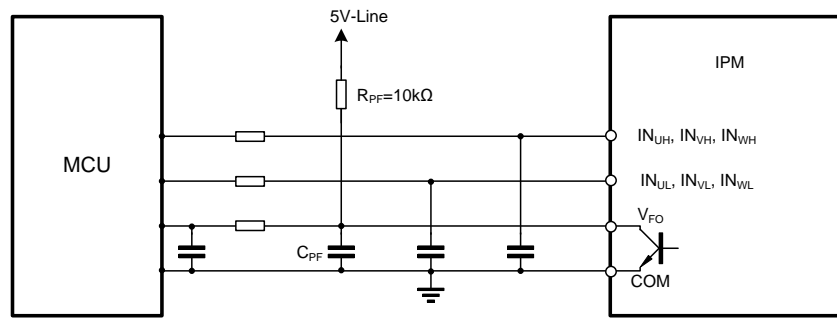
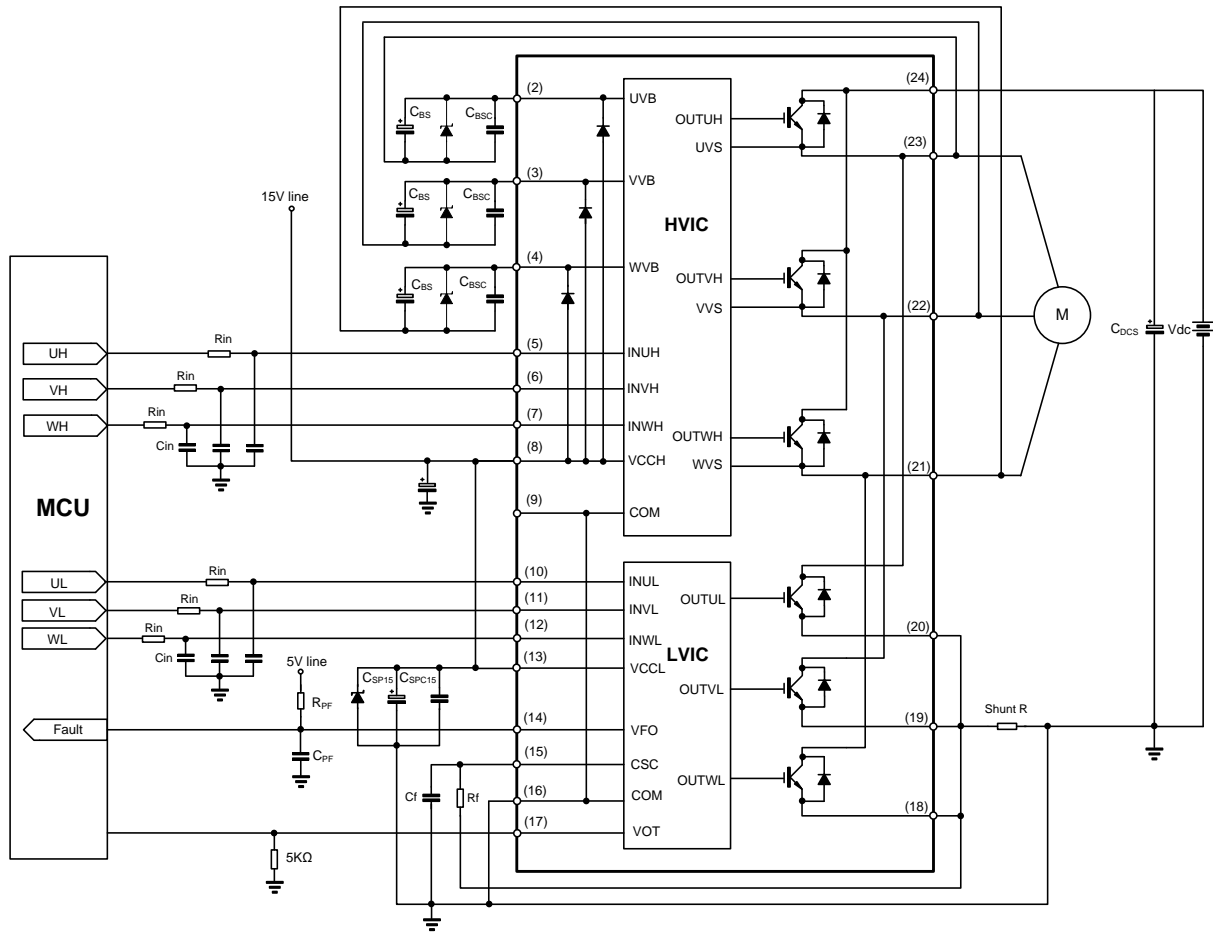


Figure. 8:MCU input/output connection circuit recommended

Note:

The RC coupling of each input should change following the PWM control solution and the PCB connection impedance. There is a 5K pull-down resistor integrated in IPM input signal section, so, should pay attention on the voltage drop at input terminal when using an external filter resistor.

TYPICAL APPLICATION CIRCUIT



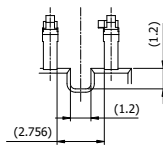
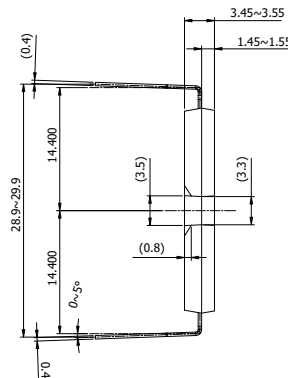
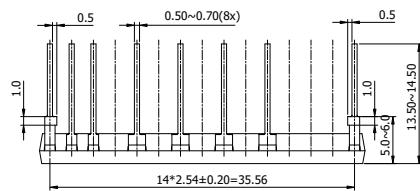
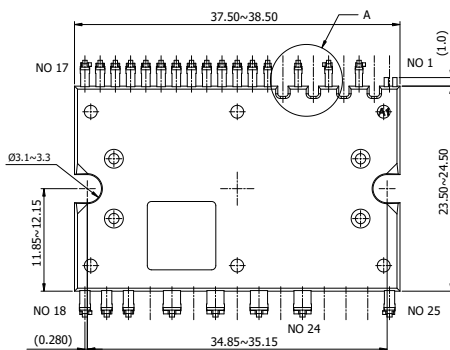
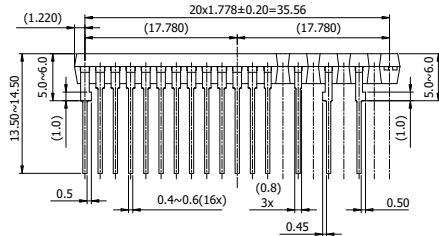
Note:

- (1) The routing of each input pin should be as short as possible to avoid the possible malfunction;
- (2) Input signal is active-high type and there is a 5KΩ resistor inside the HVIC to pull down each input signal line to the ground. In addition, RC filter circuit can be added to the input which will prevent the surge noise caused by the incorrect input.
- (3) To avoid the surge damage, a flat high-frequency non-inductive capacitor between 0.1μF and 0.22μF should be connected between PN and the routing must be as short as possible;
- (4) The routing between current detect resistor and IPM should be as short as possible to avoid the damage caused by the big surge voltage bringing from the connection inductance.
- (5) Each external capacitor must be connected to the pins of IPM as close as possible;
- (6) V_{FO} output is open-collector type, it should be pulled up to a 5V supply with a resistor that make I_{fo} up to 1mA
- (7) In short circuit protection circuit, please select the time constant of R_f and C_f between 1.5~2 μs, at the same time, the routing around the R_f and C_f should be as short as possible. The wiring of R_f should be near the terminal of shunt resistor.

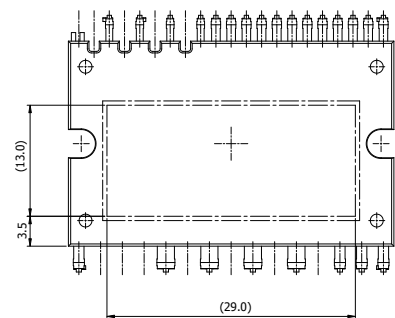
PACKAGE OUTLINE

DIP-24HL

UNIT: mm



DETAIL A
SCALE:4:1



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Rev.: 1.0

Revision History:

1. First release
